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**D412-704-011**  
**Job Sheet 193491**



Part No: D412-704-011

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Due Date: 4/22/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E 12.05.10 per ECN 12-583 DD ver:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier | Lead Time | Sign-off    |
|-------|------------------------|-------|------------|----------|--------------------|---------|---------------------|-----------|-------------|
| 110   | Packaging 1 - Pick Kit | 1 pcs | 4/22/19    |          | 0.00               | 0.00    | Packaging 1 - 1     |           | APR 17 2019 |
|       |                        |       |            |          |                    |         | Packaging 1 - 2     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 3     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 4     |           | MAY 16 2019 |
|       |                        |       |            |          |                    |         | Packaging 1 - 5     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 6     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 7     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 8     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 9     |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 10    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 11    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 12    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 13    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 14    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 15    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 16    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 17    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 18    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 19    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 20    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 21    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 22    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 23    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 24    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 25    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 26    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 27    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 28    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 29    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 30    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 31    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 32    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 33    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 34    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 35    |           |             |
|       |                        |       |            |          |                    |         | Packaging 1 - 36    |           |             |
| 120   | QC 4                   | 1 pcs | 4/22/19    |          | 0.00               | 0.00    | QC 4 - 28           |           |             |
|       |                        |       |            |          |                    |         | QC 4 - 58           |           |             |
|       |                        |       |            |          |                    |         | QC 4 - 69           |           |             |
|       |                        |       |            |          |                    |         | QC 4 - 9            |           |             |
|       |                        |       |            |          |                    |         | QC 4 - 46           |           |             |



Container No: S181923



Part: D412-704-011

Job No: 193491

Serial No/Batch: S181923

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2, FAA STC SR009571

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Fg018

|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         | QC 4 - 68 |      | 9-89<br>69<br>DAS      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-------|---------|-----------|------|------------------------|
| 130                                                                                                                                                                                                                                                                                                                                                                           | Packaging 3-1 - Stock - B4B | 1 pcs | 4/22/19 | 0.00      | 0.00 |                        |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 1 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 2 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 3 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 4 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 5 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 6 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 7 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 8 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 9 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 10 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 11 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 12 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 13 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 14 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 15 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 16 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 17 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 18 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 19 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 20 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 21 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 22 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 23 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 24 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 25 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 26 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 27 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 28 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 29 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 30 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 31 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 32 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 33 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 34 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 35 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | Packaging 3 - 36 - B4B |
| 135                                                                                                                                                                                                                                                                                                                                                                           | DC - 1 - B4B                | 1 pcs | 4/22/19 | 0.00      | 0.00 | DC - 1 - B4B           |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | DC - 2 - B4B           |
| 140                                                                                                                                                                                                                                                                                                                                                                           | QC 21 - FG                  | 1 pcs | 4/22/19 | 0.00      | 0.00 | QC 21 - FG - 21        |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | QC 21 - FG - 70        |
|                                                                                                                                                                                                                                                                                                                                                                               |                             |       |         |           |      | QC 21 - SA - 53        |
| Part Op 110 - (Pick Kit)<br>Descriptions: 120 - (QC4- 100% Inspect kits for completeness)<br>130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-704-011 Location : FG 018<br>135 - (Document Control) Photocopy bluefile and create labels per PPP D412-704-011 CHG003<br>140 - (QC21- Final Inspection - Work Order Release) |                             |       |         |           |      |                        |

## Job BOM

| Part / Item  | Component Name    | Quantity     | Operation                  | Container |
|--------------|-------------------|--------------|----------------------------|-----------|
| D3207-11     | Bracket           | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5043068   |
| D3207-5      | Bracket           | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5159094   |
| D3207-7      | Packer            | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5145451   |
| D3208-1      | Doubler           | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5158214   |
| D3208-11     | Filler            | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5169398   |
| D3208-3      | Pedal Mount Angle | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5162917   |
| D3208-7      | Filler            | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5159135   |
| D3208-9      | Doubler           | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5169083   |
| D3214-1      | Decal             | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5169509   |
| D412-704-041 | Pedal Assembly    | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5138438   |
| D412-704-045 | Cable Assembly    | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5173921   |
| MS21919-DG5  | Clamp             | 4 Ea (4 ea)  | 110-Packaging 1 - Pick Kit | 5171932   |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 110-Packaging 1 - Pick Kit         | D3207-11       | 1        | 13        | 0         |
|                                    | D3207-5        | 1        | 11        | 0         |
|                                    | D3207-7        | 1        | 19        | 0         |
|                                    | D3208-1        | 1        | 16        | 0         |
|                                    | D3208-11       | 1        | 18        | 0         |
|                                    | D3208-3        | 1        | 14        | 0         |
|                                    | D3208-7        | 1        | 17        | 0         |
|                                    | D3208-9        | 1        | 11        | 0         |
|                                    | D3214-1        | 1        | 14        | 0         |
|                                    | D412-704-041   | 1        | 0         | 0         |
|                                    | D412-704-045   | 1        | 2         | 0         |
|                                    | MS21919-DG5    | 4        | 56        | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 4/16/19 8:51 AM Dart.Renwick.Jennifer